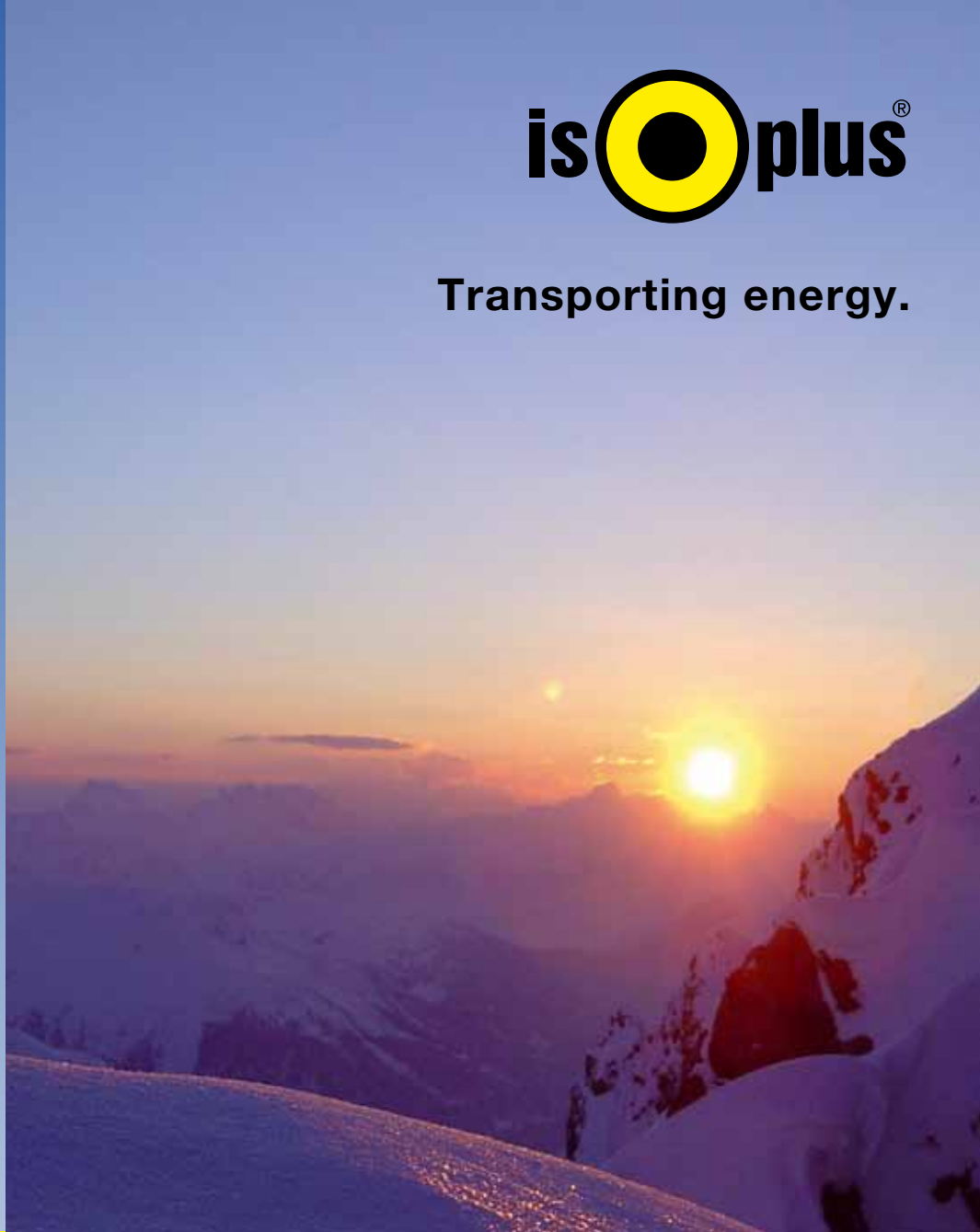
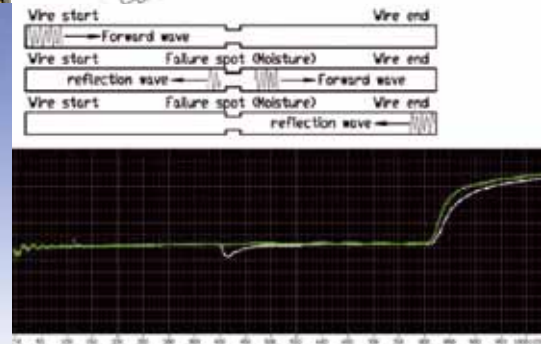
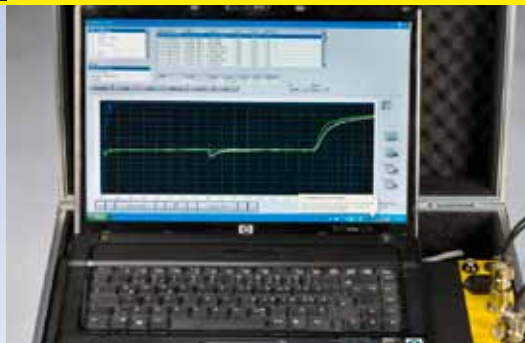




Transporting energy.



LEAK DETECTION



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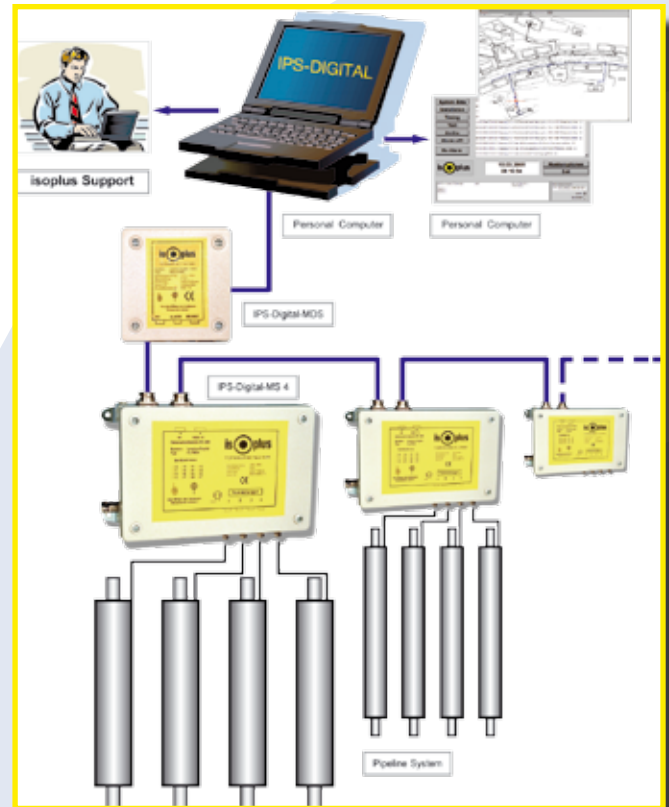
System

Fully Automatic Leak-Detection-Longterm Monitoring System

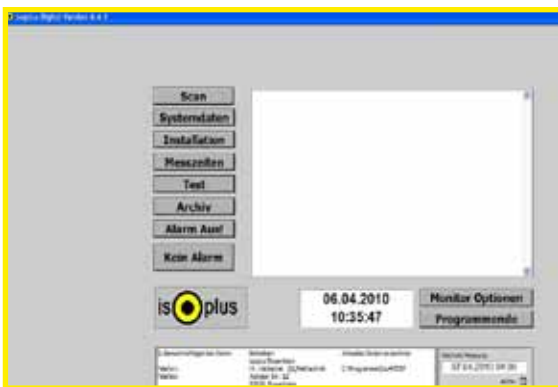
The **isoplus Digital-Cu** and **Digital-NiCr** systems are highly effective, completely automated monitoring and detecting systems which have been developed specifically for chilled water and heating pre-insulated pipes. Digital-Cu, whose operation can be extended up to a distance of 320 km of control wires, and NiCr wire up to 153 km, provides an ideal monitoring system for comprehensive pipe networks. The Digital-Cu and the resistance reference systems Digital-NiCr can easily be supervised from one central switchboard. State-of-the-art digitalization technology provides detection with highest accuracy and reliability.

A broad range of equipment is available allowing custom-designed solutions to satisfy all requirements. The software automatically records the general status of the section with all of the values measured. Problems are recognized, assessed and located automatically by the **IPS-Digital-SSW**.

With **IPS-Digital-VISUAL** extended the position of the fault will be automatically mapped. This provides the highest degree of automation and accuracy in the course of monitoring and locating problem areas.



One single software will be sufficient for the control of the complete IPS-Digital-Network. All units of the **IPS-Digital-Hardware** are using this **IPS-Digital-System-Software**. The following basic logic functions will be carried out:



- Acoustical and visual alarm
- Adjustment of the response levels
- Measured value- and failure evaluation
- Print out of all measuring data and failures
- Automatic, software-based detection of failures
- Calibration of different Cu-Wire- and NiCr-Wire-Systems
- Central, menu-driven operation and control of the complete equipment
- Automatic switch between Cu-Wire- and NiCr-Wire-Systems
- Archive of measuring data and failures incl. date and time (time-stamp)
- Direct evaluation of data and plain text announcement of the pipeline condition (moisture / contact /loop failure)

Optional extension with different **IPS-Digital-Software-Modules** will be possible.

IPS-CU

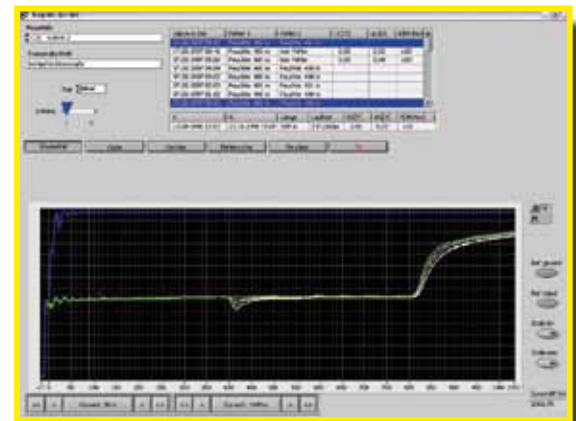
DIGITAL Monitoring System with Automatic Fault Detection for Copper Conduits

The **IPS-Cu**-system is especially suitable for network monitoring of pipelines. An effective safety could be reached due to a simple construction and a consequent further development. Lasting for decades of experience and developments will enable a compatible and manufacturer predominant wire system of the "Nordic Monitoring Technology".

This standard and the popularity of **IPS-Cu** allows an economic useful production and installation. A standard assembling in the pipe and in the coupler connection will allow a optimum product and function control and will secure the quality requirement. The resulting minimization of the assembling failures will increase the expected life time of the complete pipeline.

Because of its architecture the **IPS-Cu** is already offering a very high degree of failure security. An interrupted loop will i. e. not limit the function because the excavation of the located failure position can be avoided for the time being, due to a simple change over in the wire. Therefore an extreme economical operation of the equipment will be possible during the complete life time.

The special characteristic of **IPS-Cu** are the both bare copper wires. Both wires are available with their complete surface for failure determination in the total pipeline. This will be an essential advantage for an early recognition of a tendency change. The **IPS-Cu** - system offers the optimum solution for various problems, due to a permanent further developing equipment technology, which offers an early and safe recognition and detection.



IPS-NiCr

DIGITAL Monitoring System with Automatic Fault Detection for Resistance-Wire-Systems (NiCr)

The **IPS-NiCr** - System will be suitable like **IPS-Cu** especially for the monitoring of pipeline networks of all sizes. For extension of an existing NiCr-detection or for application for a steel jacket-pipe system **IPS-NiCr** can be also used.

Our experience and development will enable a compatible and manufacture extending monitoring system in the resistance reference technology.



Due to a simple construction, avoiding of active components within the pipeline as well as a standard assembling in the pipe and coupler connection, a high processing safety will be guaranteed. The **IPS-NiCr** stands for a continuous detecting of the pipe and coupler area with parallel high sensitivity.

The special characteristic of the **IPS-NiCr** is the perforated NiCr-wire as sensor technology. This NiCr-wire will be available with its perforation in the total pipeline network. Therefore individual moistures can be exactly detected. In connection with the permanent further developing **IPS**-equipment technology a high degree of safety concerning detecting and monitoring will be guaranteed.

During production of pre-insulated jacket-pipes the two wires will be foamed in. Through the yellow, perforated NiCr-wire the moisture will be detected. The PTFE-isolation (Polytetrafluorethylen resp. Teflon®) which is covering the 0,5 mm² NiCr-wire (NiCr 8020) is resistant up to 260° C and is perforated in regular distances. Due to a special alloying the wire has a constant longitudinal resistance of 5,7 Ω/m.



IPS-Digital

The **IPS-Digital** - system is the optimal complete solution for a fully automatic monitoring and parallel permanent detection. **IPS-Digital** will be suitable for copper wire- and resistance wire systems **IPS-Cu** and **IPS-NiCr** as well as for technical comparable systems. **IPS-Digital** offers a central leak detecting management for medium- up to big respectively branched pipeline networks.

The modular structure will assist the economical construction of a corresponding adapted monitoring installation. With **IPS-Digital** several specific wire characteristics may be chosen free of any restrictions. Due to this an essential and unique safety at the central recording and evaluation of different sensor-wire-systems can be reached.

Due to the software based control and evaluation of the complete system, a simple up-date and configuration to the project-typical factors will be possible. The automatic recognition of the kind of measuring unit, i. e. **IPS-Cu** or **IPS-NiCr**, the friendly operation as well as an optimum of safety in monitoring and detecting, are additional essential advantages of **IPS-Digital**.

IPS-Digital-Cu is able to detect and locate leakages at an early stage because of it's impedance based location particularly at the fully prepared transport medium (heating water / no Ohmic conductance) which is used in heating systems.

Depending from application the following **IPS-Digital** - components will be available:

Units for an expandable monitoring network IPS-Digital

- | | |
|-----------------------|------------------------------------|
| ⇒ IPS-Digital-MDS | Central measuring data acquisition |
| ⇒ IPS-Digital-Cu-MS | Measuring spot for Cu-systems |
| ⇒ IPS-Digital-NiCr-MS | Measuring spot for NiCr-systems |
| ⇒ IPS-Digital-TV | Data T-distributor |
| ⇒ IPS-Digital-MODEM | Modem extension for IPS-MS |
| ⇒ IPS-Digital-PFA | Alarm-reporting-module |
| ⇒ IPS-Digital-FSV | Distant voltage supply |



Single units for smaller monitoring networks without extension

- | | |
|------------------------|---|
| ⇒ IPS-Digital-Cu-KMS | Compact measuring spot for Cu-systems |
| ⇒ IPS-Digital-NiCr-KMS | Compact measuring spot for NiCr-systems |



Portable units for application at site as well as for unstructured networks

- | | |
|------------------------|---|
| ⇒ IPS-Digital-Cu-MBS | Mobile unit for Cu-systems |
| ⇒ IPS-Digital-NiCr-MBS | Mobile unit for NiCr-systems |
| ⇒ IPS-Digital-UNI-MBS | Mobile unit for Cu- and/or NiCr-systems |

Software modules for control, extension and adaptation

- | | |
|----------------------------|--|
| ⇒ IPS-Digital-SSW / AUTARK | Control software for IPS-Digital and AUTARK |
| ⇒ IPS-Digital-VISUAL | Failure visualisation with design presentation |



Stand-Alone

ST3000 – AUTARK is the first analog isoplus-leak-monitoring-modul which is fully integrated into the „isoplus-digital-family“. It will be used locally and totally **AUTARK** – that means no current supply by conduction wires and no fix data-line (copper-bus or LWL) will be required. The product is equipped with a GSM-unit for data transmission via mobile phone network and with a powerful lithium battery (Li-SoCl₂).

ST 3000 – AUTARK is able to monitor up to four Cu-wires of 2.500 mtr. each as well as four NiCr-wires of 1.300 mtr. each and to low point sensors, depending from kind of type. All data will be evaluated and displayed with our proved **isoplus-Digital** software.

Facts



- Independent from current and data network, central monitoring system for district heating / cooling lines
- Including integrated monitoring of men-holes by using man-hole water sensor (2x)
- Current supply via battery with guaranteed lifetime up to 5 years (*)
- Data transmission via GSM-modem via mobile phone network
- Failure evaluation via isoplus-digital-software (without locating!)
 - Moisture / contact / loop interference
 - Man-hole monitoring
 - Battery status
 - Indication of location
 - configured for operational control rooms
- Suitable for all known copper- and NiCr-wire-systems
- Variable configurations:
 - 230V operation with power unit
 - Network usable with COM-Server
 - 2/4 measurement channels
 - 1-2 man-hole monitoring
- Multiple usable:
 - Central monitoring of remotelines (so called “outside-lines”)
 - Central monitoring of not reachable lines (i.e in man-holes, private houses)
 - Central site-monitoring (nocturnal control measurement)

(*) One measurement per day and one transmission per week to central unit

Additional module ST3000 - AUTARK / SÜ:

Module for pure monitoring man-holes with two digital inputs for water level detectors or other signal transmitters (hourly measurement control)

Types:

ST3000 - AUTARK 2500-Cu with 2 or 4 channels (2.500m copper wire length per channel)

ST3000 - AUTARK 500-NiCr with 2 or 4 channels (500m pipe length per channel)

ST3000 - AUTARK 1300-NiCr with 2 or 4 channels (1.300m pipe length per channel)

Leak-Detection



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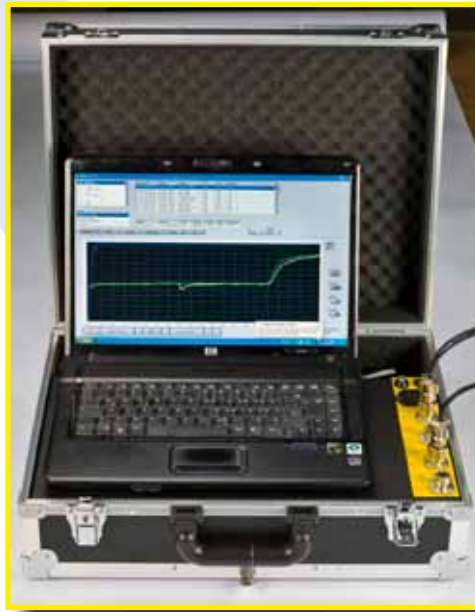
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